Service Support System



This document provide two levels of support; customer advice provides information that meant to be shared with the customer explaining possible operation issues that may be creating problems. Service assistance provides solutions for the technician servicing the product in the home. Also included are applicable primary and secondary parts recommendations. The primary part listed is expected to be the solution in 80% of the repairs with that symptom. The idea of the document is to provide the technicians with repair advice that can be used to improve the first time fix ratio as well as reduce "shotgun" troubleshooting.

Model		HLP140E	Modified Date		7/26/2012	
Symptom	Customer recommendations	Service Scenario	Primary Part #	Primary Part Description	Secondary Part #	Secondary Part Description
Dead Unit	Verify the unit is plugged into a working outlet	 Verify the electrical connections from the Door switch to the Sequencer PCB. Verify the electrical connections from the Main PCB to the Thermal fuse. 	WD-5200-104	Control Board	N/A	N/A
No Spin	Verify the door is latched properly	 Verify the electrical connections from the Door switch to the Main PCB. Verify the electrical connections from the Main PCB to the Thermal fuse. 	WD-6250-07	THERMOSTAT- TEMPERATURE CONTROL	WD-0350- 38	Belt
No Heat	Verify the unit is plugged into a working outlet	 Verify the electrical connections from the heating element to the Main PCB. Verify the electrical connections from the Main PCB to the Thermal fuse. 	WD-6250-07	THERMOSTAT- TEMPERATURE CONTROL	N/A	N/A

Service Support System



Long Dry Times	Verify the lint filter is clear Verify the dryer vent is not restricted	Inspect the blower housing and the vent assembly for lint build up or obstructions. Verify the continuity of the thermal limiter	WD-6250-07	THERMOSTAT- TEMPERATURE CONTROL	N/A	N/A
Noise	Verify that unit is level and the items being dried are not causing the noise	Inspect the front of the drum around the door, specifically the felt around the front of the drum. Verify the belt is seated properly on the motor, idler and the drum assembly.	WD-5100-25	PAD - WOOL REAR	WD-0350- 38	Belt
Units Stops during the cycle	Verify that unit is level and the items being dried are not causing the noise	Verify the electrical connections from the door switch to the Main PCB. Verify the electrical connections from the Main PCB to the Thermal fuse.	WD-6250-07	THERMOSTAT- TEMPERATURE CONTROL	WD-2300- 08	Door Switch
Display Lights Up but the unit never starts	Verify the door is latched properly	Verify the electrical connections from the Door switch to the Main PCB	WD-6250-07	THERMOSTAT- TEMPERATURE CONTROL	N/A	N/A
Display Lights Up but the unit never starts just beeps	Verify the door is latched properly	Verify the electrical connections from the Door switch to the Main PCB	WD-2300-08	Door Switch	WD-5200- 104	Control Board

Service Support System



Smell	Verify the lint filter is clear Verify the dryer vent is not restricted. Verify the items being dried do not contain solvents or similar chemicals	Inspect the front of the drum around the door, specifically the felt around the front of the drum. Verify the belt is seated properly on the motor, idler and the drum assembly. Inspect the blower housing and the vent assembly for lint build up or obstructions	WD-0350-38	Belt	N/A	N/A
-------	--	---	------------	------	-----	-----

Disclaimer 1: Although the information and recommendations in this document are presented in good faith and believed to be correct, Haier America Trading LLC makes no representations or warranties as to the completeness or accuracy of Information. Every effort is made to provide information that is accurate. However, materials are subject to change at any time. Information is supplied upon the condition that the persons receiving same will make their own determination as to its suitability for their purposes prior to use. In no event will Haier America Trading LLC be responsible for damages of any nature whatsoever resulting from the use of or reliance upon Information or the product to which Information refers.

Disclaimer 2: This material is published for informational purposes only and intended for use only by persons qualified for the specific tasks shown. Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding possible hazards when handling or servicing a product. Only qualified personnel should repair products powered by electricity. Any attempt to handle, service or repair the product or products by anyone other than qualified personnel could result in serious injury or death. You agree that your use of and dependence on this information is at your sole risk. This information is subject to change or update without notice. There are no warranties, either expressed or implied, regarding the accuracy or completeness of this information.